


DART AEROSPACE LTD		Work Order:	23544
Description: Shim		Part Number:	D3442-1
Dwg: D3442 Rev. A		Qty:	100 98
Ref:		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	u	05-09-08	100
2	PG	Issue P/O: <u>2008197</u> Email or Ship DXF file to vendor Laser Cut flat pattern per Dwg D3442 Possible Supplier: Industrial Laser Material release note is required	u	05-06-08	100
3	RG	Receive and Inspect for transit damage Enure material release note is attached	CL	05-06-30	98
4	QC6	Inspect dimensions as per Dwg D3442	u	05-09-08	98
5	ST	Identify and Stock in WS cell	AA	05/09/08	98
6	AC	Cost / part: <u>.69</u>	54c	05-09-09	98
7	DC	Close W/O <u>.69</u> Inspect Level 21	LP	05/09/09	98

Rev	Date	Change	Revised By	Approved
A	05.09.02	New issue	KJ/JLM	

RELEASED
05/09/08

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jun 10, 2005
01:45 pm

Work Order No : 0023544
Project Name : D3442-1
Project For : WK524
Work Order Type : Main
Main WO Number :
House Part Number : D3442-1
Description :
Manufactured : No
Amount Req'd : 100
Amount Done : 0
Start Date : 06-08-05
Est Finish Date :
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00

03/03/2005 12:44 FAX 6042729137
Integriss Metals
3/3/2005 1:32 PAGE 003/004
Fax Server

01/18/06 TUE 16:50 FAX 604 272 0981
Integriss Metals
MTR MINNEAPOLIS 01010

INSPECTION CERTIFICATE

MATERIAL TEST/INSPECTION CERTIFICATES

90229754

YIH MAU CORP.
YEH MAU CORP.

INVOICE NO.:
COMMODITY:

FORMA65
PRIME COLD ROLLED STAINLESS STEEL SHEET AISI 304NO.4 (SIC)
FINISH WITH 100 MIC.FILM ON MAIN SIDE, WITH BACK-PASS,
SLITTED EDGE AISI 304,2B FINISH, WITH PAPER INTERLEAVED,
SLITTED EDGE.
AISI 304

SPECIFICATION:
CUSTOMER:

INTEGRIS METALS LTD

工廠:高雄縣橋竹鄉廣安路345號
345, SHUN AN RD., LI CHU HSIANG
KAOHSIUNG TAIWAN R.O.C.
TEL:(07)872845 FAX:(07)873006
CERTIFICATE NO:9311182
DATE OF ISSUE:1/12/2004

SPECIFICATION : CUSTOMER :		AISI 304 INTEGRIS METALS LTD		Physical Properties Tensile Test GI-50 m/m							Chemical Composition (%)							
(ITEM NO) SIZE	NO.	Weight (N.W.)		Heat No.	ID NO.	Y.S.	T.S.	EL.	HRB	HY	C	SI	Mn	P	S	N	O	N
		KGS	LBS			(N/mm ²)	(N/mm ²)	(%)			x100	x100	x100	x1000	x1000	x100	x100	x100
AISI 304 2B (7425-4228)	1	1,465	3,230	YU231320	3AS44453B-21	258	685	56	81	156	4.6	51	119	24	2	804	1821	2.7
24GA/48"X120"	1	1,464	3,228	YU231320	3AS44453B-22	268	685	56	81	156	4.6	51	119	24	2	804	1821	2.7
24GA/48"X120" (7426-5860)	1	1,464	3,228	YU230510	38637609B-61	280	673	53	82	162	5.4	50	126	26	3	815	1819	2.4
22GA/48"X96" (7425-5950)	1	1,375	3,031	YU230510	38S37609B-62	280	673	53	82	162	5.4	50	126	26	3	815	1819	2.4
22GA/48"X120" (7425-5810)	1	1,445	3,186	YU134975	3AS43434A-1	312	666	51	82	161	4.1	49	112	24	2	809	1821	2.8
18GA/48"X96" (7426-3619)	1	1,497	3,300	YU231066	3AS42732-4	301	664	49	84	166	3.7	40	116	27	5	810	1824	3.7
18GA/48"X120"	1	1,453	3,203	YU231066	3AS42732-5	301	664	49	84	166	3.7	40	116	27	5	810	1824	3.7
18GA/48"X120"	1	1,455	3,206	YU231066	3AS42732-6	301	664	49	84	166	3.7	40	116	27	5	810	1824	3.7
16GA/48"X120" (7426-5169)	1	1,423	3,137	YU231143	3AS42886A-6	302	650	53	82	159	4.5	52	123	28	4	810	1822	2.7
16GA/48"X120"	1	1,424	3,139	YU231143	3AS42886A-7	302	650	53	82	159	4.5	52	123	28	4	810	1822	2.7
16GA/48"X120"	1	1,420	3,131	YU231143	3AS42886B-1	302	650	53	82	159	4.5	52	123	28	4	810	1822	2.7
16GA/48"X96" (7426-7048)	1	1,441	3,177	YU231075	3AS42917A-1	302	650	52	83	162	4.2	48	119	28	6	806	1813	3.4
16GA/48"X96"	1	1,441	3,177	YU231075	3AS42917A-2	302	650	52	83	162	4.2	48	119	28	6	806	1813	3.4
14GA/48"X120" (7426-8053)	1	1,420	3,131	YU231075	3AS42917A-3	302	650	52	83	162	4.2	48	119	28	6	806	1813	3.4
14GA/48"X120"	1	1,420	3,131	YU231075	3AS42917A-4	302	650	52	83	162	4.2	48	119	28	6	806	1813	3.4
14GA/60"X96" (7426-8240)	1	1,446	3,188	YU135202	3AS45623A-211	301	641	53	81	157	5.1	51	114	30	9	806	1822	3
14GA/60"X96" (7426-8277)	1	1,405	3,097	YU135202	3AS45623A-213	301	641	53	81	157	5.1	51	114	30	9	806	1822	3
14GA/60"X120"	1	1,540	3,395	YU135202	3AS45623A-214	301	641	53	81	157	5.1	51	114	30	9	806	1822	3
18		25,966	57,377															
Best tested for all Heat NO.																		

Remarks:
NO MERCURY CONTAMINATION
WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS
BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE.

Product in accordance with ASTM A240, A480,
A289C, ASME SA24, QQ366D.

YIH MAU CORP.
Manager of Quality Assurance Section

20 ga 304 2455
(0.037)